

Cixi CAZ Group Corporation

Cixi CAZseal Packing & Gasket Co.Ltd

Kammprofile Gasket CAZ- KF620

Industrial Gasket

CONSTRUCTION:

CAZ Kammprofile[™] Gasket (Serrated Metallic Gasket) consist of a metal core, generally stainless steel with concentric grooves on both sides. A sealing layer is usually applied on either side and depending on the service duty the material for this layer can be expanded graphite, PTFE, Asbestos free gasket sheeting materials or some soft metal. It can be used without sealing layers to provide an excellent sealing but there is a risk of flange surface damage especially at high seating pressure.



620 Basic Type Kammprofile Gasket



620 JR Kammprofile Gasket with integral Outer Ring



620 SJ Kammprofile Gasket with Loose Outer Ring

Depending on centering ring with cheaper material (Normal: CS) and thinner thickness (Normal: 1.5mm) for Style 620 SJ, maybe it is more economical than 620JR.

APPLICATION:

KammprofileTM gasket is the preferred gasket when improved performance at low seating stresses is required. It features excellent anti-blow-out properties linked with the reliably of a solid metal-to-metal seal combined with a soft sealing face to provide a tighter joint. It is particularly suitable for applications where high temperature, pressures and fluctuating conditions are encountered. Non-metal cover layers ensure that flanges are not damaged, even at extreme loads. This gasket is an ideal replacement for problem applications associated with jacketed gaskets, for heat exchangers, vessels and reactors and various flange connections. Pressure: (6.4~25Mpa)

MATERIAL:

Metal material	Din Material No.	Hardness HB	Temp. ℃	Density g/cm ³	Thick. mm
CS/Soft Iron	1.1003/1.0038	90~120	-60~500	7.85	2
SS304, SS304L	1.4301/1.4306	130~180	-250~550	7.9	3
SS316, SS316L	1.4401/1.4404	130~180	-250~550	7.9	4

Other special metal is also available on request.

Materials for the faces:

Flexible Graphite, PTFE, Non-asb, etc. Normal with thickness 0.5 mm

DIMENSION:

ASME B16.5, DIN, and according to your requirement

All profiles feature as CAZ 620 with a 1.5mm cam pitch and a maximum groove depth of 0.75mm (Din), alternative profiles are available on request e.g. 1mm cam pitch and a groove depth of 0.5 mm