### Cixi CAZ Group Corporation

Cixi CAZseal Packing & Gasket Co.Ltd

# **Machines for Cutting Gasket**

## Sealing Machines

Style	Specification	Application	
	<ol> <li>Power:380AV, 50HZ, 4KW;</li> <li>L×W×H=1.6×1.4×1.4m;</li> <li>N.W.: appr.2000kgs</li> <li>Speed: 25m/hour, 68 times/min</li> <li>Work range: 400/1000/1500mm</li> <li>Thickness of metal: 0.1~0.25mm</li> </ol>	For making tanged metal sheet. It's efficient with double line needle. Change single needles easily, and low cost.  Dia. Of needle: Φ1.2mm, Φ1.5, for complex sheet thick.1.2~1.6mm, and 1.5~3.0mm	
840 MP Metal foil Puncher			
	<ol> <li>Power:380AV, 50HZ, 5.5 KW;</li> <li>L×W×H=2×1.3×1.6m;</li> <li>N.W.: appr.2500kgs</li> </ol>	To compound graphite, asbestos and non-asbestos etc non-metallic sheet reinforced with tanged or smooth metal foil insertion.	

1.0~5.0mm Thick.

## 840 CC--Complex sheet calender



- 1. Power:380AV, 50HZ, 0.8 KW;
- 2.  $L\times W\times H=1.5\times 0.7\times 1.1m$ ;

4. Line Speed: 3~6m/min.

5. Work range: 1000/1500mm

- 3. N.W.: appr.250kgs
- 4. Line Speed: 45mm/s
- 5. Work range: ID 30~2000mm Max. thick. 6mm

To cut non(semi)-metallic round gaskets or segments, inner and outer dia. Is finished synchronously.

Roller Dia.300mm is normal for

width 1000mm, and dia.350mm or

smooth metal foil insertion.

400mm for width 1500mm

Especially for making reinforced graphite gasket.

#### 840 GC--Gasket cutter with double Knives



- 1. Power:380AV, 50HZ, 0.8 KW;
- 2. L $\times$ W $\times$ H=1.5 $\times$ 0.6 $\times$ 1.2m;
- 3. N.W.: appr.200kgs
- 4. Line Speed: Transducer control
- 5. Work range: 2.0~4.5mm width

Forming flat metal tape into U profile for eyelets of cutting gaskets The speed can be adjusted.

Change moulds, can form V profile for SWG, if need.

#### 840-ETS--Eyelets metal Tape shaper



- 1. Power:380AV, 50HZ, 0.8KW;
- 2.  $L\times W\times H=1.2\times 0.7\times 1.5m$ :
- 3. N.W.: appr.200kgs

Work principle is same above. but improve the structure and

#### 840-EW-- Eyelets Wrapping machine

precision of machines, inner and 4. Line Speed: 70~240mm/s outer eyelets can be finished in 5. Work range: ID 40~2500mm same time. Thick. ≤8mm



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Style	Specification	Application	
	<ol> <li>Power:220AV, 50HZ, 3 KW;</li> <li>L×W×H=0.4×0.4×0.4m;</li> <li>N.W.: appr.30kgs</li> <li>Output: can be adjusted</li> <li>Work range: 0.15~0.30mm thick.</li> </ol>	Pulse Welder for metal foil with thickness 0.15~0.30mm. Design for SWG and reinforced graphite gasket. Can be moved easily.	
840-PWDPulse Welder for metal tape			
Seal	<ol> <li>Power:380AV, 50HZ, 1.1 KW;</li> <li>L×W×H=1.6×0.8×1.6m;</li> <li>N.W.: appr.250kgs</li> <li>Line Speed: 20~200mm/s</li> <li>Work range: ID 200~3000mm         Thick. 2.5~8mm     </li> </ol>	For making double jacketed gasket This machine can finish making U profile and then planish metal segment or gaskets with filler and cover board. It needs small rollers /moulds for different sealing width.	
840 MJMetal Jacketed machine for DJ			

